

SEXTANT 2016

SANTA LUCIA HIGHLANDS RESERVE CHARDONNAY



APPELLATION: Santa Lucia Highlands, California

WINEMAKING: Fruit sourced from Sarmiento Vineyards in the prestigious Santa Lucia Highlands appellation of Monterey County. Barrel fermented and aged sur lie for 10 months in 30% new oak barrels. Lees were stirred weekly for the first two months of aging to create its creamy texture.

TASTING NOTES: The current release of the SLH Chardonnay is as exquisite as ever. Fine contours of white peaches, Anjou pears, and pineapples at the forefront with honeycomb, piecrust, and apricot notes at periphery. Hints of almonds, lemon zest, and brioche appear as well. Silky texture and lively acidity enable kinetic pleasantness on the palate. The finish is clean and modulated as wistful echos of the profile linger on.

TECHNICAL NOTES:	pH - 3.53
Malolactic Fermentation - 100%	Residual Sugar - .09
Total Acidity - .663g	Alcohol - 14.5%

SUGGESTED AGING: Enjoy now or cellar through 2022

BOTTLED: August 2, 2017

A bold, full flavored Chardonnay



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